

**Work Order ID 59333**

Tuesday, June 01, 2010 2:29:32 PM



Page 1

Item ID: D3916-5

Accept



Setup Start



Revision ID:

Item Name: Light Rib

Stop



Start Date: 6/1/2010 Start Qty: 9.00



Cust Item ID:

Required Date: 6/8/2010 Req'd Qty: 9.00



Customer:

Reference:

Approvals: Process Plan:



Date: 16-6-01

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop


**Sequence ID/  
Work Center ID**
**Operation  
Description**
Set Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr
D3916	A

100



Large Fab

Memo

0.00

(a)

Large Fab

1- Cut tube 50"  
 2- Bend tube with manuel pipe bender as per DT9566  
 \*\*\* Make line at 9.00" annd use jig for other line\*\*\*  
 3- Trim access tube material to finish size as per dwg D3916

SAO

10-05-03

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S10166603

(x)

120



Packaging

Packaging

Identify as per dwg &amp; Stock Location: WA

0.00

SAO 10-05-03

(9)

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

10/06/04 JF

MF  
10-6-14

# Picklist Print

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Page 1

Work Order ID: 59333



Parent Item: D3916-5



Parent Item Name: Light Rib

Comments: IPP RevA: new issue DD 09.11.23 verified by:EC  
as per dwg revA 10.03.15 verified by:EC

IPP Rev:B

Start Date: 6/1/2010

Required Date: 6/8/2010

Start Qty: 9.00

Required Qty: 9.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.500W.049						100	f	290.5591	4.166	39.46737			

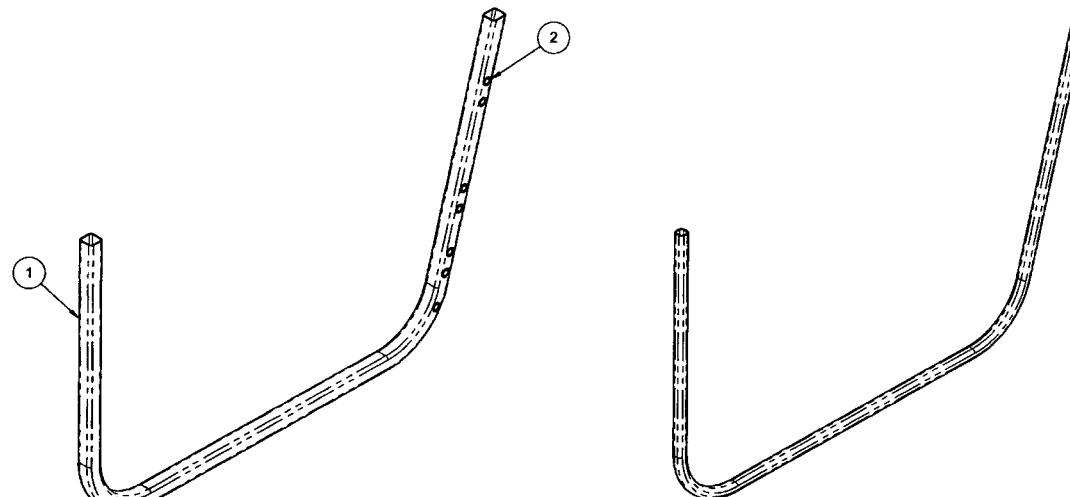


Square Tubing

SAW 10-06 - 03

Location	Loc Qty	Loc Code
MAT	283.46274	
114004	0	
114426	9.2647	
114807	274.19804	
MAT018	4.4738	
114004	0.5	
114161	3.9738	
WA	2.62251	
114724	2.62251	

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3916-041	RIB ASSY
1	1	D3916-1	RIB
2	7	D3759-1	BUSHING

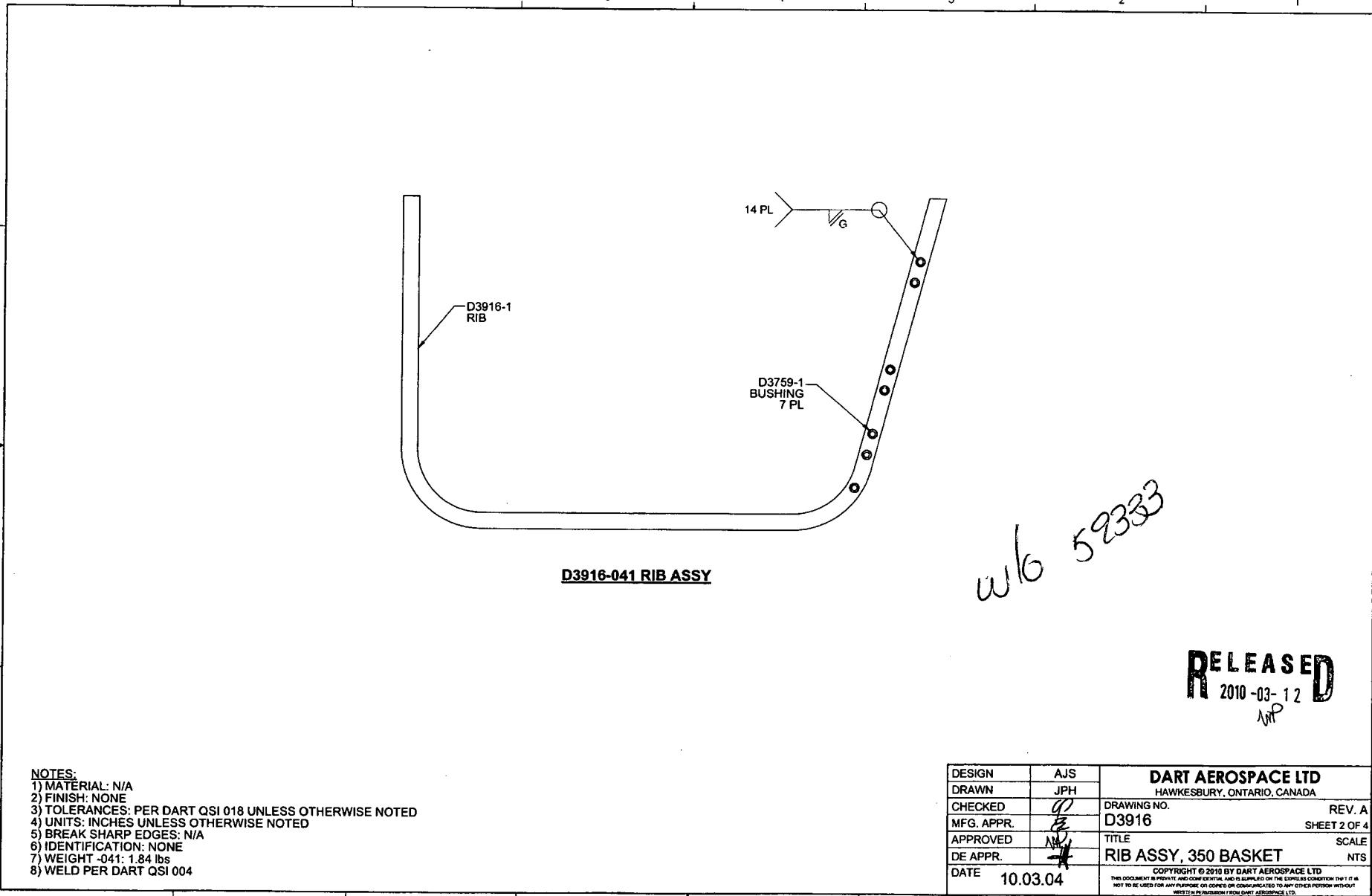


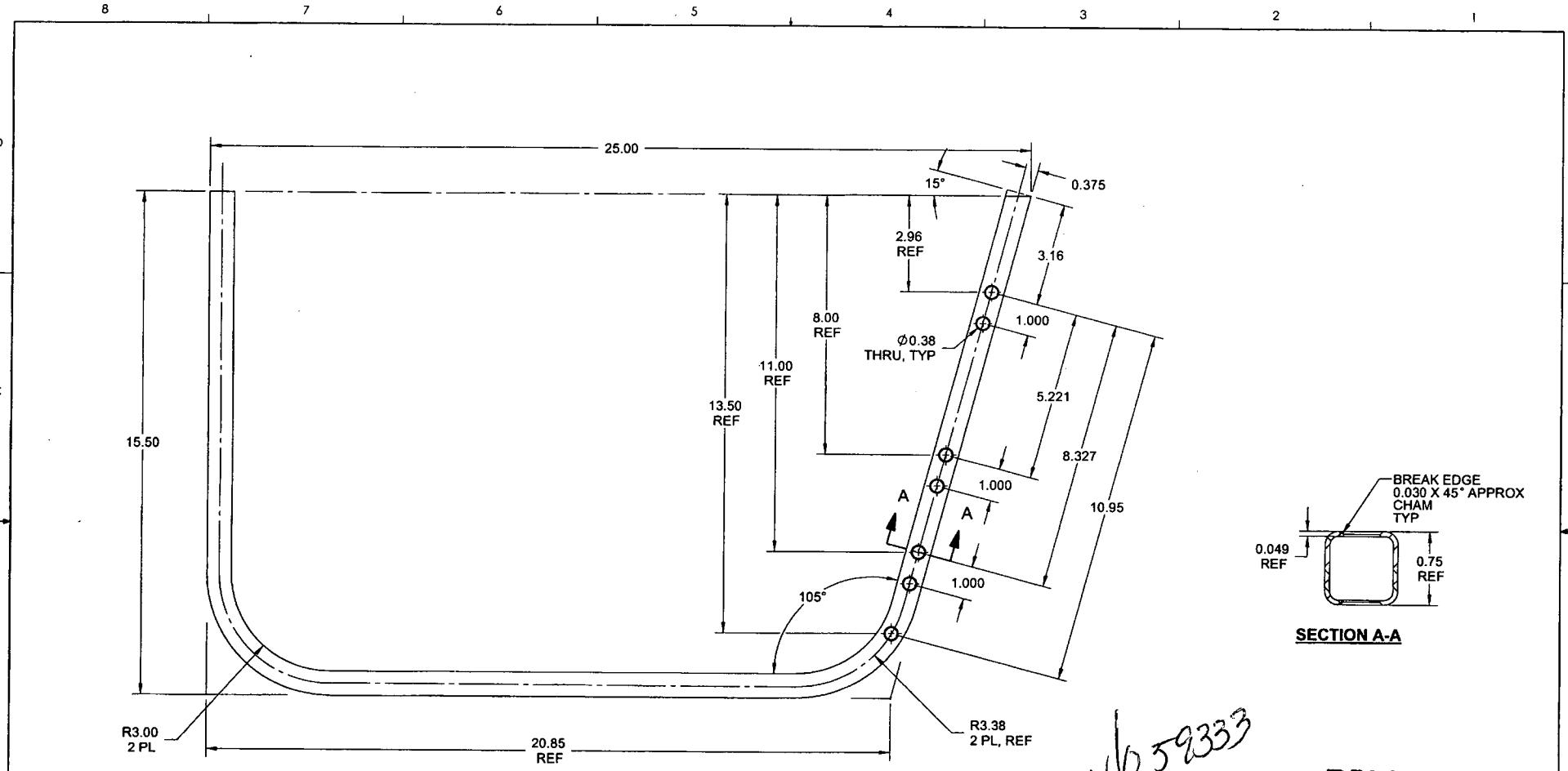
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 59333

*pd 10-6-01*

RELEASED  
2010-03-12  
*MW*

A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>90</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>E</i>	D3916	SHEET 1 OF 4
APPROVED	<i>AN</i>	TITLE	SCALE
DE APPR.	<i>#</i>	RIB ASSY, 350 BASKET	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





Wb 59333

RELEASED  
2010-03-12  
WAP

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL  
REF DART SPEC. M304TS0.75W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.76 lbs
- 9) TUBE FLAT LENGTH 50.0 REF

DESIGN	AJS	DART AEROSPACE LTD HAWKSLEY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED	<i>90</i>	DRAWING NO.	REV. A	
MFG. APPR.	<i>E</i>	D3916	SHEET 3 OF 4	
APPROVED	<i>NV</i>	TITLE	SCALE	
DE APPR.	<i>-</i>	RIB ASSY, 350 BASKET	NTS	
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